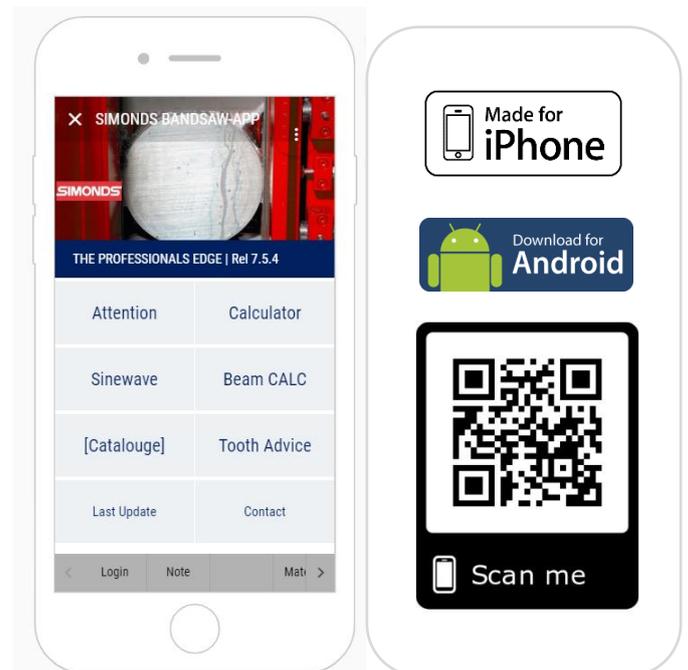


# Bandsaw-App and Assistance.

**SIMONDS**

## BANDSAW BLADE APP 1.0

- APP Version 1.0
- Calculator for Metric and Imperial
- Calculator for Solid, Tube and Beams
  - Euronorm
  - W / S Type American [beta]
- International Steel Grade
- Tooth Advice
- Sinewave® Calculator
- Material Database Version 7.5.4  
Status September 2018
- Change Reserve



Seller: SIMONDS European Business Unit

Platform: Open as APP its required

Category: Productivity

Compatibility: iOS, Android

Languages: English

Age Rating: Rated 4+

Price: Free

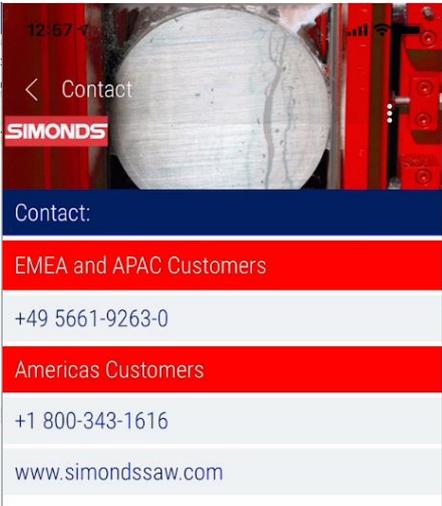
Access Requirements: SIMONDS Customer Number, Territory Number, Promotion Code

**SIMONDS**  
**DIGITAL**

# BANDSAW APP and ASSISTANCE.



The Simonds Bandsaw App and Assistance System helps to saw with the right type of bandsaw blade, TPI and cutting Parameters.



**CONTACT**  
**Customer Service Center**  
**EMEA and APAC**  
+49 5661-9263-0  
**AMERICAS**  
+1 800-343-1616



**⚠️ DISCLAIMER ⚠️**

The data and values its recommendations. These can be different based on operation conditions, machine types and other influences. The data are without guarantee and only recommendations. Please pay attention to safety regulations for handling bandsaw blades. Always wear safety glasses and gloves. The information presented can be altered without any notification. No guarantee or warranty.

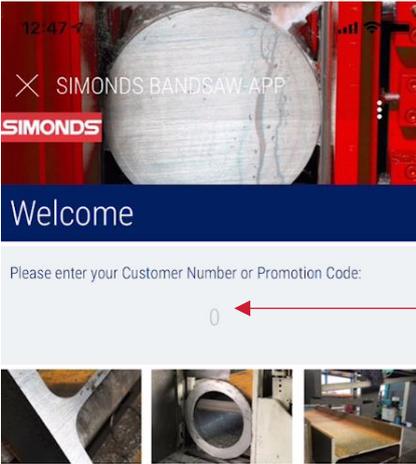
Passing on the cutting data only with permission  
Direct Line: 978-424-0518 | Cell phone 707-344-5997 | Fax: 978-424-9518  
135 Intervale Road | Fitchburg, Massachusetts | 01420 | United States of America

This APP work after Installation from "OPEN as APP" Platform only!

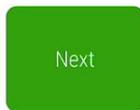
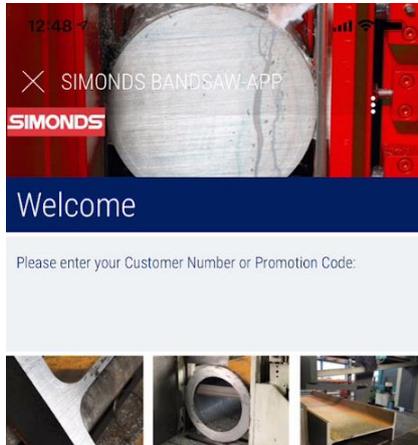
If you Start the APP is possible you must "updated" the actual Version.



**LOGIN:**



Enter your Customer Number,  
Sales Territory Code or Simonds  
Promotion Code



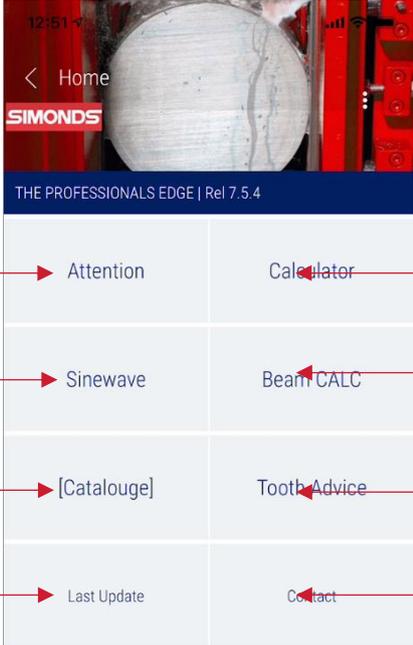
It's the entered code accepted then click next otherwise please contact the customer service for your region.

### Please Read the Disclaimer Notes



Its accept then click "Start SIMONDS APP" otherwise please contact the customer service for your region

If you accept the disclaimer, you are in the **HOME** Menu the Center of the SIMIONDS App.



Disclaimer Information

Sinewave® Calculator

Catalogue Information (Option)

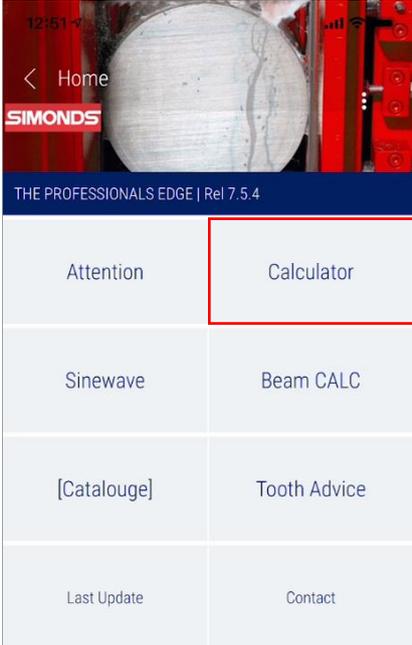
Last Update Informations

Cutting Calculator for Solid and Tube

Cutting Calculator for Beams

Tooth advice for Solid Material

Contact Customer Service



## Material Selection and Definition for Calculation

12:52

< Material

**SIMONDS**

Result for BI-METAL      Result for CARBIDE

METRIC | IMPERIAL

METRIC

Material Shape

Select Shape	in row	Area cm²
Solid Round	1	78,5

ENTER Material Dimension in mm

Width of cut <-->	Tube Wall mm
100,00	0

Material Selection Summary

Material Grade	Selected Material	Reference
Structural Steel, tempered steel	1045	1,0503

Special Heat Treated

NO

Material Overwrite Option with DIN# - This field must empty before you select Material !

Material Overwrite Option with DIN#

0,0000

Material

Material Norm Selection

Material AISI

1045

Bandsaw Blade Recommendation

Blockbuster

Alternativ Product Recommendation

Blockbuster

### Calculation Results

Select Cutting Parameter for **BI-METAL** or **CARBIDE** after Material Size and Grade entering.

Select METRIC or IMPERIAL

Select Material Shape

Select Material Dimension

Selected Material Summary

Material Heat Treated Yes, No, very hard

Material overwrite with GERMAN DIN e.g. 1.4404

This field must empty, then selected Material is in calculation

### MATERIAL SELECTION

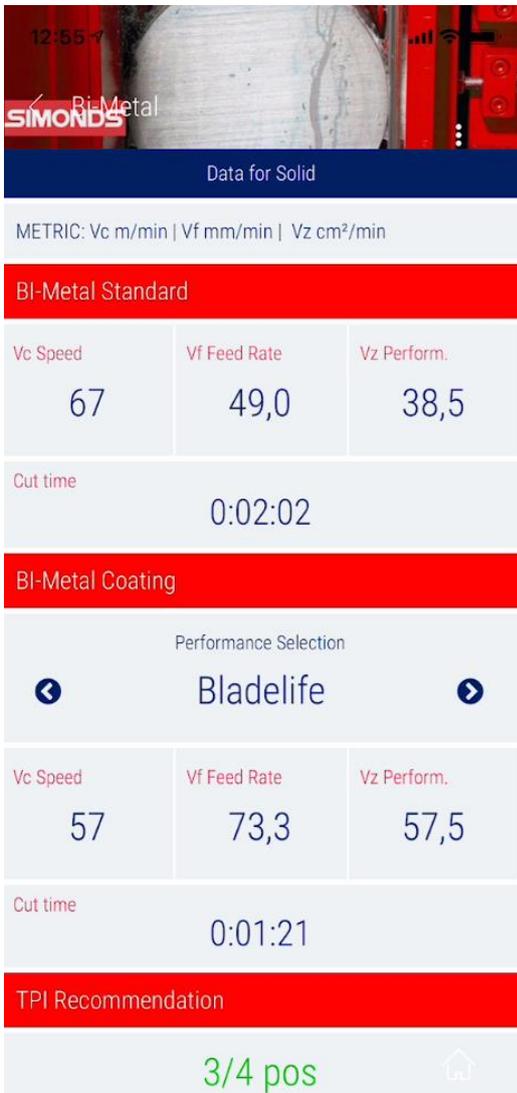
Norm and Material Number/Name

Bandsaw Blade Recommendation



Calculation Results  
 Select Cutting Parameter for  
**BI-METAL** or **CARBIDE**

**Cutting Data Requirements**  
 (Please see also disclaimer note)



**BI-METAL or CARBIDE**  
**Cutting Data**  
 have the same fields

Speed and Feed for **STANDARD**  
 Bandsaw blade  
 Cut time

Select for Blade life or  
 Production cutting  
 performance

Speed and Feed for **COATED**  
 Bandsaw blade  
 Cut time

TPI Recommendation

Recomandation Blade

Blockbuster

Alternative

Blockbuster

PRINT | SEND PDF

Comment

Blade Speed to high for Sinewave

Contact for Advice or Support.

Press for Sinewave 

Bandsaw Blade  
Recommendation

Create a PDF and Send/Print

Note for using Sinewave

Link to Sinewave Calculator





**Tooth Recommendation -> SOLID ONLY [beta]**

**Material shape**

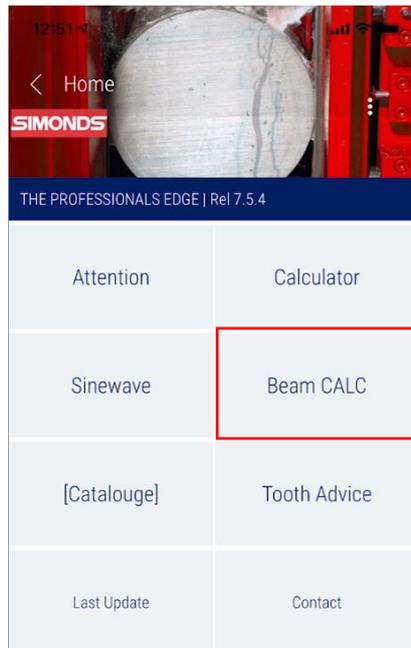
**Select Metric or Imperial**

**Enter Material Size**

**TPI Recommendation CARBIDE**

**TPI Recommendation BI-METAL**

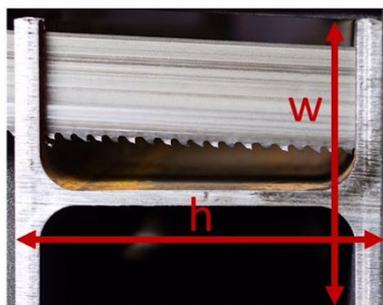
Material	TPI	Load
Carbide	2,5/3,5	
BI-Metal	10/14	full load
BI-Metal	8/12	full load
BI-Metal	6/10	full load
BI-Metal	5/8	full load



Select Beam Norm (Euronorm , American..)

Select Eurobeam

HEA 100



w mm	h mm	cm <sup>2</sup>
100,00	96,00	21,2

Beam Size Information.

BEAMS

w mm	h mm	cm <sup>2</sup>
100,00	96,00	21,2

Sawing Parameters for SBX ONE



Select Performance

◀ Bladelife ▶

Vc m/min	Vf mm/min	Vz cm <sup>2</sup> /min
80	90	19

Cutting Time

0:01:06

Select Cutting Performance for  
**Blade life or Production rate**

Select Cutting Performance for  
Blade life or Production rate

Cutting time